

MERCK



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EMPOWER

RONACARE® ECTOIN
RONACARE® ECTOIN IQ

Formulation
Example Booklet

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10	MSAS.989.10.10.19 MB 88 Yoga Skin Drops	Fix your make-up with our Yoga Skin Drops which offer an instant glow finish with a glass skin effect.	»»

Wrapped up in Love



All over cream; Dermatologically tested

MSAS.936.02.06.18 MB 84 - Formulation example

INGREDIENTS	Art.No		INCI EU	[%]
A				
RonaCare® Ectoin	1.30200	(1)	ECTOIN	1.00
Glycerol 85%	1.04091	(1)	GLYCERIN, AQUA	10.00
Keltrol® CG-SFT		(2)	XANTHAN GUM	0.30
Avicel® PC 591		(3)	MICROCRYSTALLINE CELLULOSE, CELLULOSE GUM	2.00
Montanov™ L		(4)	C14-22 ALCOHOLS, C12-20 ALKYL GLUCOSIDE	3.00
Montanov™ 14		(4)	MYRISTYL ALCOHOL, MYRISTYL GLUCOSIDE	2.00
Water, demineralized			AQUA	ad 100
B				
Oxyhex® L-CV Liquid	1.32330	(1)	ALCOHOL, TOCOPHEROL, CAPRYLIC/CAPRIC TRIGLYCERIDE, ASCORBYL PALMITATE, ASCORBIC ACID, CITRIC ACID	0.10
Myritol® 318		(5)	CAPRYLIC/CAPRIC TRIGLYCERIDE	10.00
Cetiol® SB 45		(5)	BUTYROSPERMUM PARKII BUTTER	10.00
C				
RonaFlair® Soft Sphere	1.17756	(1)	SYNTHETIC FLUORPHLOGOPITE, SILICA	2.00
D				
RonaCare® Bisabolol nat.	1.30170	(1)	BISABOLOL	1.00
Microcare® Emollient APHX		(6)	PHENYLPROPANOL, 1,2-HEXANEDIOL	1.00
E				
Sodium Hydroxide 20%			AQUA, SODIUM HYDROXIDE	q.s.

Procedure:

Sprinkle Avicel® PC 591 in water and part of the glycerin (7%) and stir for about 20 min. Add premixed xanthan gum and remaining glycerin (3%) and stir until homogeneous. Solubilize RonaCare® Ectoin while stirring. Then add Montanov™ L and Montanov™ 14. Prepare phase B and heat phase A and phase B to 75-78°C. Add phase B into phase A and homogenize. Add phase C and stir until homogeneous. Cool down slowly while gentle stirring. At T<35°C, add phase D and stir until homogeneous. Adjust pH between 6.8-7 with phase E. Store away from heat.

Notes:

Appearance: white cream; pH (23°C): 6.8; Viscosity: 27,000 cP (Fungilab Expert, Spindle R4, 5 rpm) at 23°C; Stability: 3 months at room temperature, 4°C and 45°C; Dermatologically tested on 50 volunteers with atopic or sensitive skin by means of epicutaneous test.

Suppliers:

- (1) Merck Electronics KGaA, Darmstadt, Germany / EMD Performance Materials Corp.
- (2) Azelis Germany GmbH
- (3) Masso
- (4) Seppic
- (5) BASF AG
- (6) Thor Personal Care SAS



Natural D-Stress Lotion

Dermatologically tested



MDA-A-231-02 - Formulation example

INGREDIENTS	Art.No		INCI EU	[%]
A				
Water, demineralized			AQUA	ad 100
RonaCare® Ectoin	1.30200	(1)	ECTOIN	1.00
Glycerol anhydrous (vegetable) EMPROVE® bio	1.37028	(1)	GLYCERIN	4.25
Solagum™ AX		(2)	XANTHAN GUM, ACACIA GUM	0.70
B				
Montanov™ L		(2)	C14-22 ALCOHOLS, C12-20 ALKYL GLUCOSIDE	4.00
Montanov™ 14		(2)	MYRISTYL ALCOHOL, MYRISTYL GLUCOSIDE	2.00
Lipocire™ A SG		(3)	C10-18 TRIGLYCERIDES	3.00
Cetiol® SB 45		(4)	BUTYROSPERMUM PARKII BUTTER	5.00
Mango butter XNE003		(5)	MANGIFERA INDICA SEED BUTTER	5.00
Crodamol ISIS-LQ-(MV)		(6)	ISOSTEARYL ISOSTEARATE	5.00
Compritol 888 CG PELLETS		(3)	GLYCERYL BEHENATE	3.00
C				
Water, demineralized			AQUA	5.00
RonaCare® Potassium Sorbate	1.32144	(1)	POTASSIUM SORBATE	0.60
RonaCare® Benzyl Alcohol	1.30153	(1)	BENZYL ALCOHOL	1.00
D				
Citric Acid 30%	100242	(1)	AQUA, CITRIC ACID	q.s.

Procedure:

Disperse Solagum AX in the water and stir until homogeneous. Add Ectoin and glycerin and stir until homogeneous. Heat phases A and B separately to 80°C. Stir phase B into phase A. Homogenize. Cool down while stirring and add the preservatives (dissolve potassium sorbate in water). Adjust pH value under 6.00 with citric acid.

Notes:

Appearance: white soft emulsion; pH value: 5,5 (21°C); Viscosity: 10 000 mPa. s (Brookfield RV DV- II+, Helipath spindle C, 10 rpm) at 23°C; Stability: 3 months at RT, 40°C, 5°C, FTC (-5°C to 40°C) and 1 week 50°C; Dermatologically tested on 50 volunteers with atopic or sensitive skin by means of epicutaneous test. All Merck products used are approved by COSMOS or are COSMOS compliant. Other raw materials may be available as COSMOS compliant quality

Suppliers:

- (1) Merck KGaA Merck Electronics KGaA, Darmstadt, Germany /
EMD Performance Materials Corp.
(2) Seppic
(3) Gattefossé (Deutschland) GmbH
(4) BASF AG
(5) Greentech SA
(6) Croda

Ocean's 13 Mineral Cream

SPF 50, broad spectrum, PA++

MDA-S-146-01 - Formulation example



INGREDIENTS	Art.No		INCI EU	[%]
A				
Eusolex® T-2000	1.05373	(1)	TITANIUM DIOXIDE (NANO), ALUMINA, SIMETHICONE	4.00
RonaCare® Ectoin	1.30200	(1)	ECTOIN	1.00
Glycerol, anhydrous	1.04093	(1)	GLYCERIN	3.00
Vanzan NF		(2)	XANTHAN GUM	0.40
Complexing agent				q.s.
Water, demineralized			AQUA	ad 100
B				
Eusolex® T-2000	1.05373	(1)	TITANIUM DIOXIDE (NANO), ALUMINA, SIMETHICONE	3.50
Eusolex® T-S	1.05334	(1)	TITANIUM DIOXIDE (NANO), ALUMINA, STEARIC ACID	6.00
RonaCare® AP	1.30163	(1)	BIS-ETHYLHEXYL HYDROXYDIMETHOXY BENZYL MALONATE	1.50
Oxynex® ST Liquid	1.30217	(1)	DIETHYLHEXYL SYRINGYLIDENEMALONATE, CAPRYLIC/CAPRIC TRIGLYCERIDE	0.50
Montanov™ 202		(3)	ARACHIDYL ALCOHOL, ARACHIDYL GLUCOSIDE, BEHENYL ALCOHOL	3.50
Montanov™ 14		(3)	MYRISTYL ALCOHOL, MYRISTYL GLUCOSIDE	1.50
Cetiol® AB		(4)	C12-15 ALKYL BENZOATE	3.00
Miglyol 812		(5)	CAPRYLIC/CAPRIC TRIGLYCERIDE	8.00
Arlamol™ HD-LQ-(RB)		(6)	ISOHEXADECANE	2.00
C				
RonaFlair® LDP White	1.17755	(1)	SODIUM POTASSIUM ALUMINUM SILICATE, CI 77891, SILICA	3.00
BRB PTM 20		(7)	PHENYL TRIMETHICONE	2.00
Preservatives				q.s.
Fragrance			PARFUM	q.s.

Procedure:

For phase A weigh in RonaCare® Ectoin, complexing agent, water and glycerin and mix until all ingredients dissolve. Slowly add xanthan gum and mix until well dispersed (with light heating up it dissolves faster). Prepare phase B ingredients in a separate beaker. Heat phase A and B to 75-80°C. Disperse Eusolex® T-2000 using a dissolver blade in phase A and phase B, as well as Eusolex® T-S. Add B to A and homogenize. Cool to 40°C. Then add phase C, one ingredient at a time. Homogenize and cool down.

Notes:

Appearance: white to offwhite cream (o/w);
 pH (23°C): 6.8;
 Viscosity: 34,000 mPa.s (Brookfield RVT, Helipath spindle C, 10 rpm) at 23°C;
 Stability: 3 months at 40°C, FTC (-5°C to +40°C) 5°C, RT and 1 week at 50°C;

Suppliers:

- (1) Merck Electronics KGaA, Darmstadt, Germany / EMD Performance Materials Corp.
- (2) R. T. Vanderbilt Company Inc
- (3) Seppic
- (4) BASF AG
- (5) Sasol Germany GmbH
- (6) Croda
- (7) Stockmeier Chemie



Cool Act Sun Gel *in vivo*

SPF 41.6 (ISO 24444:2010), UVA, PA+++

MDA-S-135-11 - Formulation example



INGREDIENTS	Art.No		INCI EU	[%]
A				
Eusolex [®] OCR	1.05377	(1)	OCTOCRYLENE	10.00
Eusolex [®] OS	1.06949	(1)	ETHYLHEXYL SALICYLATE	5.00
Eusolex [®] 9020	1.05844	(1)	BUTYL METHOXYDIBENZOYLMETHANE	5.00
RonaCare [®] AP	1.30163	(1)	BIS-ETHYLHEXYL HYDROXYDIMETHOXY BENZYL MALONATE	1.00
Antaron™ V-216		(2)	PVP/HEXADECENE COPOLYMER	1.00
Fresh 'in		(3)	METHYL DIISOPROPYL PROPIONAMIDE	1.50
Cetiol [®] CC		(4)	DICAPRYLYL CARBONATE	6.00
ABIL [®] Wax 9801		(5)	CETYL DIMETHICONE	1.20
Xiameter [®] PMX-0345		(6)	CYCLOPENTASILOXANE, CYCLOHEXASILOXANE	3.00
A2				
Eusolex [®] T-AVO	1.05335	(1)	TITANIUM DIOXIDE (NANO), SILICA	3.00
B1				
RonaCare [®] Ectoin	1.30200	(1)	ECTOIN	0.30
Glycerol 85%	1.04091	(1)	GLYCERIN, AQUA	3.00
Complexing agent				q.s.
Water, demineralized			AQUA	ad 100
B2				
Carbopol [®] Aqua SF-1 OS Polymer		(7)	ACRYLATES COPOLYMER	3.00
B3				
Sodium Hydroxide, 10%	1.05588	(1)	AQUA, SODIUM HYDROXIDE	0.90
C				
Ethanol 96%	1.00971	(1)	ALCOHOL	3.00
D				
Preservatives				q.s.
Fragrance			PARFUM	q.s.

Procedure:

Add phase B2 to phase B1 and neutralize with phase B3 to pH 6.8. Dissolve phase A1 at about 50-60°C. Disperse phase A2 in phase A1 (with a dissolver disc). Add phase A4 slowly to phase B while stirring. Then add phase C and D. Homogenize. Check pH value (pH 6.5 to 7.0).

Notes:

Appearance: off-white gel;
pH (23°C): 7.0;
Viscosity: 7,000 mPas (Brookfield RVT, Sp. B, 10 rpm) at 23°C;
Stability: 3 months at 40°C, FTC (-5°C to 40°C), 5°C, RT and 1 week at 50°C;

Suppliers:

- (1) Merck Electronics KGaA, Darmstadt, Germany
/ EMD Performance Materials Corp.
- (2) Ashland
- (3) Minasolve
- (4) BASF AG
- (5) Evonik Nutrition & Care GmbH
- (6) Univar GmbH
- (7) Gattefossé (Deutschland) GmbH



Dew-Drop Eye Cream-Gel



MSAS.970.05.04.19 MB 88 - Formulation example

INGREDIENTS	Art.No		INCI EU	[%]
A				
RonaCare® Ectoin IQ	1.32400	(1)	ECTOIN	0.50
RonaCare® Allantoin	1.01015	(1)	ALLANTOIN	0.20
Glycerol 85%	1.04091	(1)	GLYCERIN, AQUA (WATER)	3.00
Lecigel™		(2)	SODIUM ACRYLATES COPOLYMER, LECITHIN	1.00
Water, demineralized			AQUA (WATER)	ad 100
B				
RonaCare® Poppy SE	1.32149	(1)	CAPRYLIC/CAPRIC TRIGLYCERIDE, PAPAVER RHOEAS EXTRACT, TOCOPHEROL	2.00
Oxynex® L-CV Liquid	1.32330	(1)	ALCOHOL, TOCOPHEROL, CAPRYLIC/CAPRIC TRIGLYCERIDE, ASCORBYL PALMITATE, ASCORBIC ACID, CITRIC ACID	0.05
Isostearyl Isostearate		(3)	ISOSTEARYL ISOSTEARATE	2.00
Preservatives			PRESERVATIVES	q.s.
C				
RonaFlair® Balance Gold	1.17734	(1)	CI 77891 (TITANIUM DIOXIDE), MICA, TIN OXIDE	2.00
RonaFlair® LDP White	1.17755	(1)	SODIUM POTASSIUM ALUMINUM SILICATE, CI 77891 (TITANIUM DIOXIDE), SILICA	1.00
D				
RonaCare® Sodium Hydroxide Solution about 32%	1.32287	(1)	AQUA (WATER), SODIUM HYDROXIDE	q.s.

Procedure:

Solubilize RonaCare® Allantoin and RonaCare® Ectoin IQ in water and glycerin. Sprinkle Lecigel™ and stir at high speed for about 15 min. Add slowly premixed phase B and stir at high speed for about 10 minutes. Add phase C and stir until all fillers are well dispersed. Add phase D to adjust pH to 6.5-7.

Notes:

Store away from heat;
Appearance: off-white cream-gel;
pH (24°C): 6.9;
Viscosity: 26 200 cP (Fungilab Expert, PB, 5 rpm) at 24°C;
Stability: 3 months at room temperature, 4°C and 45°C;

Suppliers:

- (1) Merck Electronics KGaA, Darmstadt, Germany / EMD Performance Materials Corp.
- (2) Unipex
- (3) Gattefossé





Natural Lipwater

MSAS.1009.04.10.19 - Formulation example

INGREDIENTS	Art.No		INCI EU	[%]
A				
Colorona® Sienna Fine	1.17386	(1)	INCI: CI 77491 (IRON OXIDES), MICA	0.70
Ronastar® Red Sparks	1.17472	(1)	CALCIUM ALUMINUM BOROSILICATE, CI 77891 (TITANIUM DIOXIDE), SILICA, TIN OXIDE	0.30
B				
RonaCare® Ectoin	1.30200	(1)	ECTOIN	2.00
RonaCare® Potassium Sorbate	1.32144	(1)	POTASSIUM SORBATE	0.50
RonaCare® Sodium Benzoate	1.30176	(1)	SODIUM BENZOATE	0.50
Organic glycerol		(2)	GLYCERIN	5.00
Water, demineralized			AQUA (WATER)	83.00
C				
Solagum™ AX		(3)	XANTHAN GUM, ACACIA GUM	1.00
D				
Resassol® APOSTROPHIE		(4)	CAPRYLYL/CAPRYL GLUCOSIDE, AQUA (WATER), POLYGLYCERYL-3 COCOATE (POLYGLYCERYL-3 COCOATE), POLYGLYCERYL-10 LAURATE, CITRIC ACID	0.90
Fragrance Red Fruit Nat C56420		(5)	PARFUM (FRAGRANCE)	0.10
E				
LaraCare® A 200		(6)	GALACTOARABINAN	5.00
F				
Citric acid, 10 % solution			AQUA (WATER), CITRIC ACID	1.00

Procedure:

Solubilize RonaCare® Ectoin and the preservatives in water and glycerin. Disperse Solagum AX in the water phase. Mix until a homogeneous gel is obtained. Add premixed phase D and stir until homogeneous. Add phase A and stir until all pigments are well dispersed. Add phase E and stir until homogeneous. If necessary, adjust pH to 5.3-5.5 with phase F.

Notes:

pH (24°C): 5.5;
 Viscosity: 640 cP (Fungilab Expert, Spindle R3, 50rpm) at 24°C;
 The pH value tends to decrease during the first week before stabilizing;
 Stability: 3 months at room temperature, 4°C and 45°C;

All Merck products used are approved by COSMOS or are COSMOS compliant. Other raw materials may be available as COSMOS compliant quality.

Suppliers:

- (1) Merck Electronics KGaA, Darmstadt, Germany / EMD Performance Materials Corp.
- (2) Laboratoire Prod Hyg
- (3) Seppic
- (4) RES Pharma Industriale SRL
- (5) Cosnaderm GmbH
- (6) Lonza AG



Aperitivo a Portofino

Biphasic Light Glowing Self-Tanner



MDA-A-249-03 - Formulation example

INGREDIENTS	Art.No		INCI EU	[%]
A				
Dihydroxyacetone	1.10150	(1)	DIHYDROXYACETONE	2.00
RonaCare® Ectoin	1.30200	(1)	ECTOIN	0.30
Ronastar® Golden Sparks	1.17042	(1)	CALCIUM ALUMINUM BOROSILICATE, SILICA, CI 77891, TIN OXIDE	0.05
Glycerol 85%	1.04091	(1)	GLYCERIN, AQUA	2.00
1,2-Propanediol	1.07478	(1)	PROPYLENE GLYCOL	4.00
Arlasolve DMI		(2)	DIMETHYL ISOSORBIDE	3.00
RonaCare® Sodium Chloride	1.32260	(1)	SODIUM CHLORIDE	0.20
Natpure COL Brown LC816		(3)	CARAMEL	0.10
Water, demineralized			AQUA	ad 100
B				
Cetiol® OE		(4)	DICAPRYLYL ETHER	25.00
C				
Preservatives				q.s.
Fragrance			PARFUM	q.s.

Procedure:

Weigh all raw materials of phase A and mix until homogeneous. Add phase B to phase A while stirring. Afterwards add phase C while stirring.

Notes:

Appearance: shimmering, light brownish
 2-phases spray - shake before use;
 pH value (22°C): 4.4;
 Viscosity: thin like water;
 Stability: 3 months at 40°C,
 FTC (-5°C to 40°C), 5°C and RT;

Suppliers:

- (1) Merck Electronics KGaA, Darmstadt, Germany / EMD Performance Materials Corp.
- (2) Croda
- (3) S. Goldmann GmbH & Co. KG
- (4) BASF AG



Yoga Skin Drops Instant Glow Finish



MSAS.989.10.10.19 MB 88 - Formulation example

INGREDIENTS	Art.No		INCI EU	[%]
A				
Colorona® Treasure Gold	1.17415	(1)	MICA, CI 77891 (TITANIUM DIOXIDE), SILICA, CI 77491 (IRON OXIDES), TIN OXIDE	0.10
Timiron® Halo White	1.17228	(1)	SYNTHETIC FLUORPHLOGOPITE, CI 77891 (TITANIUM DIOXIDE), TIN OXIDE	0.50
B				
RonaCare® Ectoin	1.30200	(1)	ECTOIN	0.50
RonaCare® Potassium Sorbate	1.32144	(1)	POTASSIUM SORBATE	0.50
RonaCare® Sodium Benzoate	1.30176	(1)	SODIUM BENZOATE	0.50
Glycerol 85%	1.04091	(1)	GLYCERIN, AQUA (WATER)	5.00
Solagum™ AX		(2)	XANTHAN GUM, ACACIA GUM	1.00
Water, demineralized			AQUA (WATER)	ad 100
C				
Perfume BOIS DE BAMBOU GNF 46818		(3)	PARFUM (FRAGRANCE)	0.50
Cremophor® RH 410		(4)	PEG-40 HYDROGENATED CASTOR OIL	1.00
D				
PVP/VA™ W-735		(5)	VP/VA COPOLYMER	1.00
E				
Citric acid, 10% solution			AQUA (WATER), CITRIC ACID	q.s.

Procedure:

Disperse Solagum™ AX in water and glycerin and mix until a homogeneous gel is obtained. Add RonaCare® Ectoin and the preservatives in the gel and stir until all are well solubilized. Add premixed phase C and mix well. Add phase A and stir until everything is well dispersed. Add phase D and stir until homogeneous. Adjust pH to 5.2-5.4 with phase E if necessary.

Notes:

Appearance: light beige pearlescent gel;
pH (24°C): 5.3;
Viscosity: 330 cP (Fungilab Expert, Spindle R3, 100 rpm) at 24°C;
Stability: 3 months at room temperature, 4°C and 45°C;

Suppliers:

- (1) Merck Electronics KGaA, Darmstadt, Germany / EMD Performance Materials Corp.
- (2) Seppic
- (3) Cosnaderm GmbH
- (4) BASF AG
- (5) Ashland



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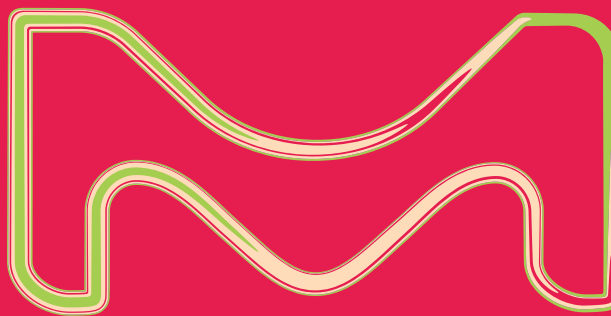
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