

# Formulation Example

## MDA-P-94-03 MB 81

### Marbled Eyeshadow

### Velvet Planet with Ronastar® Black Allure

Ingredients	INCI (US)	[%]
<b>A</b>		
Ronastar® Black Allure	(1) IRON OXIDES (AND) SILICA (AND) TITANIUM DIOXIDE (AND) MICA	50.00
Reisita Natural 9094	(2) RICE STARCH	21.50
Parateck® LUB Talc	(1) TALC	4.47
Parateck® LUB MST	(1) MAGNESIUM STEARATE	4.21
Maisita Natural 9083	(2) CORN STARCH	0.32
<b>B</b>		
Eusolex® 2292	(1) OCTYL METHOXYCINNAMATE	7.25
Eusolex® OCR	(1) OCTOCRYLENE	2.42
Dow Corning® 9041 Silicone Elastomer Blend	(3) DIMETHICONE CROSSPOLYMER (AND) DIMETHICONE	5.00
Dow Corning® 556	(3) PHENYL TRIMETHICONE	2.42
Shea Butter	(4) BUTYROSPERMUM PARKII (SHEA) BUTTER	2.41
Preservatives		q.s.

#### Procedure:

Mix the ingredients of phase A with a coffee grinder until the blend is homogeneous. Premix phase B, warm up to 60-65°C and mix with an Ultra Turrax (T-25, 8000 rpm, approx. 25 s) or use a dispersing disk. Add phase B to phase A and mix until the blend is homogeneously. Press powders into godets with suitable powder press equipment (e.g. Kemwall, 35-45 bar, godet with approx. 36 mm in diameter).

#### Notes:

To intensify the color use an eye-cream as a primer before the eye shadow is applied. For an interesting marbled effect on pressed Eyeshadow, combine in the godet with MDA-P-94-02 MB 81 before pressing.

#### Suppliers:

- |  |                        |
|--|------------------------|
| (1) Merck KGaA, Darmstadt, Germany / EMD Performance Materials | (2) SLI Chemicals GmbH |
| (3) Biesterfeld  | (4) Gustav Heess GmbH  |

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