

Formulation Example

MDA-P-128-01 Solid shampoo - Intense care with Ronacare® and RonaFlair®

| Ingredients | | INCI US | [%] |
|-----------------------------|-----|-------------------------------------------------------------------------------------------------------|-------|
| A | | | |
| RonaCare® AP | (1) | BIS-ETHYLHEXYL HYDROXYDIMETHOXY BENZYLMALONATE | 1.00 |
| RonaCare® Bisabolol nat. | (1) | BISABOLOL | 0.50 |
| Jojoba Oil, refined DAC | (2) | SIMMONDSIA CHINENSIS (JOJOBA) OIL | 7.00 |
| Sweet Almond Oil | (2) | PRUNUS AMYGDALUS DULCIS (SWEET ALMOND) OIL | 6.50 |
| Cegesoft HF 62 | (3) | HYDROGENATED VEGETABLE OIL | 20.00 |
| В | | | |
| RonaFlair® Boroneige® SF-3 | (1) | BORON NITRIDE | 5.00 |
| RonaFlair® Satin | (1) | ILLITE | 5.00 |
| Ronastar® Diamond Black IQ | (1) | IRON OXIDES (AND) ALUMINA (OR ALTERNATIVELY: SYNTHETIC SAPPHIRE) (AND) SILICA (AND) IRON OXIDES | 2.00 |
| С | | | |
| ELFAN® AT 84 G | (4) | SODIUM COCOYL ISETHIONATE | 30.00 |
| D | | | |
| RonaCare® Sodium Benzoate | (1) | SODIUM BENZOATE | 0.50 |
| RonaCare® Potassium Sorbate | (1) | POTASSIUM SORBATE | 0.50 |
| Glycerol, anhydrous | (1) | GLYCERIN | 5.00 |
| Citric acid, 20% solution | | WATER (AND) CITRIC ACID | 1.25 |
| Water, demineralized | | WATER | 15.25 |
| E | | | |
| Fragrance (q.s.) | | FRAGRANCE | 0.00 |
| all-rac-alpha-Tocopherol | (1) | TOCOPHEROL | 0.50 |

Heat phase A to 80°C while mixing. Add premixed phase B and stir until everything is well dispersed. Mill phase C and add slowly to phase A/B, stir until homogeneous.

Solubilze the preservatives of phase D in water and glycerin. Adjust pH to 5-5,5 if necessary.

Heat phase D to 80°C and add phase D into phase A/B/C. Homogenize. Cool down to 75°C, add phase E and mix well. At T=75°C, pour the mixture into pre-powdered molds (with the same pigment blend used in the formulation) and put the molds into a refrigerator for at least 5 hours.

Notes:

Appearance: Solid geyish shampoo bar, with good foaming properties when appilled on hair pH (10% in water) = 4.8Stability tests ongoing (11/2020)

Suppliers:

- (1) Merck KGaA, Darmstadt, Germany / EMD Performance Materials
- (3) BASF AG

- (2) Gustav Heess GmbH
- (4) Azelis Germany GmbH



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