

# Formulation Example

## MDA-A-272-04 Serum with RonaCare® Balmance

Ingredients		INCI EU (INCI US)	[%]
Glycerol anhydrous (vegetable) EMPROVE® bio	(1)	GLYCERIN	8.00
Ethanol 96% RonaCare® Balmance	(1) <b>(1)</b>	ALCOHOL MALTODEXTRIN, CENTAUREA CYANUS FLOWER EXTRACT	3.00 <b>1.00</b>
B RonaCare® Ectoin Water, demineralized	(1)	ECTOIN AQUA (WATER)	<b>1.00</b> ad 100
C Vivastar® CS 142 HV Water, demineralized	(2)	HYDROXYPROPYL METHYLCELLULOSE AQUA (WATER)	0.25 8.00
D Euxyl® PE 9010	(3)	PHENOXYETHANOL, ETHYLHEXYL GLYCERIN	q.s.

#### Procedure:

Prepare a gel of phase C. Disperse RonaCare® Balmance in phase A. Prepare phase B. Add phase B to phase A while mixing until the solution is clear. Add phase C while stirring. Add phase D.

#### Notes

Appearance: yellowish liquid pH value: 5.2 (24°C) Viscosity: liquid

Stability: 3 months at RT, 40°C, 5°C, FTC (-5°C to 40°C) and 1 week 50°C

Store protected from light and heat

### Suppliers:

(1) Merck KGaA, Darmstadt, Germany  $\,/\,$  EMD Performance Materials

(2) J. Rettenmaier & Söhne GmbH

(3) Schülke & Mayr GmbH

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