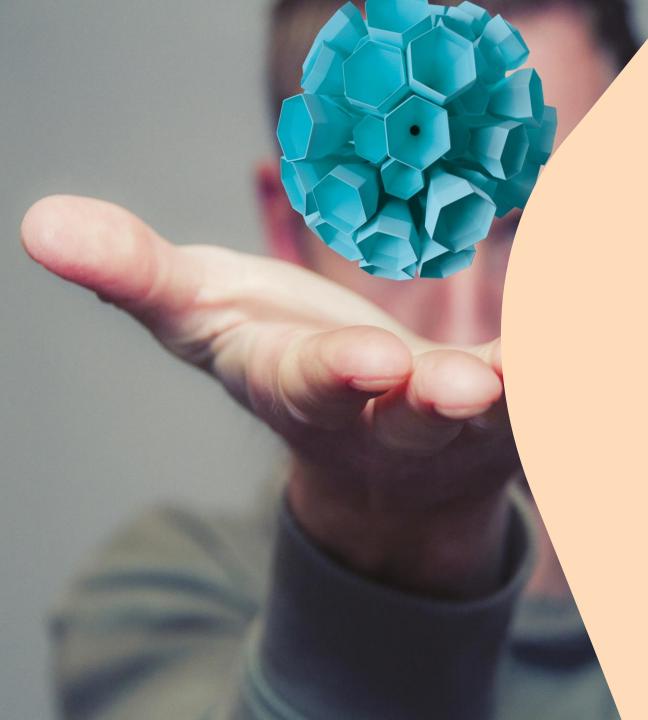
The Electronics business of Merck KGaA, Darmstadt, Germany operates as EMD Electronics in the U.S. and Canada.

Inspiramais_2023_II trends report

July 19th-20th 2022, FIERGS Porto Alegre

Fabien DARCHE, Strategic Marketing Americas COA July 2022





Hi, welcome to EMD Surface Solutions!

Since more than 360 Years, as part of our Journey as a vibrant company of Science and Technology, we developed curiosity about our world and what surrounds us.

This is why part of our mission is to bring to our partners and customers, insights and trends visions from diferent perspectives. This information is not necessarily directly related to our activities, however it could contain relevant trend markets insights that could be adapted or transferred in short or mid-terms to cosmetics, coatings or industrial applications.

Enjoy the Journey with us!



INSPIRAMAIS 2023_II terra

Inspiramais is the Brazilian materials fair for fashion and footwear industries. To stick to this sector's dynamism and reactivity, the fair is occuring twice a year, bringing the vision and trend forecast one year ahead of the current season.

After the pandemic it has been relocated to Porto Alegre, Southern Brazil. The exhibition showcases innovations and new trends for clothing, footwear, textile and accessories markets.

During two days, the event brings together professionals from fashion industry and designers.

The 2023_II edition happened on July 19th and 20th 2022.

ISPIRAMAIS 2023_H

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Innovation principle

01



"terra" statement

"Take care of planet Earth! Without this global effort, nothing else will matter or we will have an unprecedented future Evolution. Everyhting else should genuinely blossom from that position, because pretending won't work anymore,which is what has been done until today." – **Helmut Lang**

TAKE CARE

OUR PLANET



pyramidal structure

Inspiramais curators classified the innovations through a validity assessment until their production launch (as the forecast focuses on trends that will be concretized within a oone year period).

This assessment is using the grade besides and is following a pyramidal structure.



Exploration, very anticipative solution

10%

30%

60%

10%

30%

reasibility level

2 "

"BODY"

Strategic solution, already entered product planning pipeline

3

"FUTUREPROOF"

Almost production-ready solution

Realistic for tomorrow

60%

ARTESANAL | HANDMADE SLOW FASHION



10% INOVAÇÃO E PESQUISA: ESTABELECE VALOR PARA OS PRODUTOS. INNOVATION AND RESEARCH: ESTABLISH THE VALUE OF THE PRODUCTS.

30% ESTRATEGIA PLANEIAMENTO. PROCESSOS. ESTABELECEM ASSERTIVIDADE AOS PRODUTOS. STRATEGY. PLANNING, PROCESSES. ESTABLISH THE ASSERTIVENESS OF THE PRODUCTS.

60% INCOVE-HOIM SEE PRECISE & COMPE KNOWE-HOIK ASSE

360° design Management

The innovation pyramid principle has been applied to the 6 fundamentals domains curated by the fair.

This matricial approach allows to mix the 3 layers of the pyramid with each domain to compose this edition's design themes. By doing this, it is possible to get a 360° design management of innovation and chain value.

This methodology led to the presentation of this edition's trends which will be detailed further on.



Inspiramais trends







5 design themes





нigh end

Materials with strong perception of value.

casual

Mainstream materials.

craftsmanship

Materials bringing perception of authenticity, handmade.



performance

Materials bringing high level of funcionality.

sustainability

Materials offering alternative solutions to preserve our planet and resources.



overview



HIGH END Excellence Opulence Exclusive





CASUAL Versatile Common Low profile





CRAFTSMANSHIP Artisan Handmade Unregular



PERFORMANCE Ergonomics Prestations High-level

performance





SUSTAINABILITY Responsible Genuine Honest









Offers more perceived value, exclusive appeal and opulent aspects : crystals, feathers, exotic skins, premium quality leathers and fabrics with special threads or finishes.



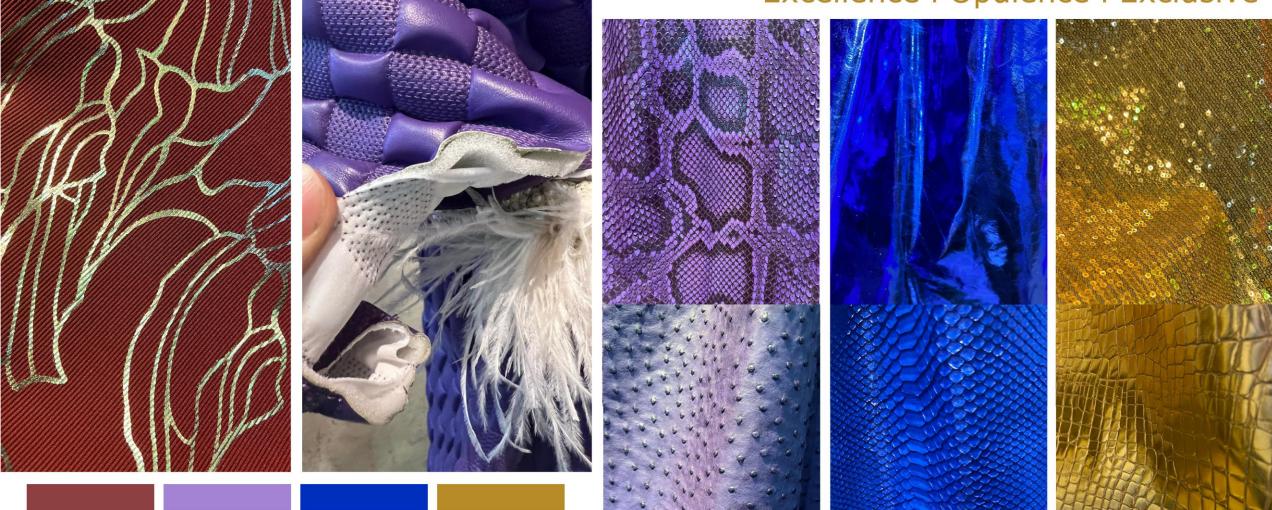












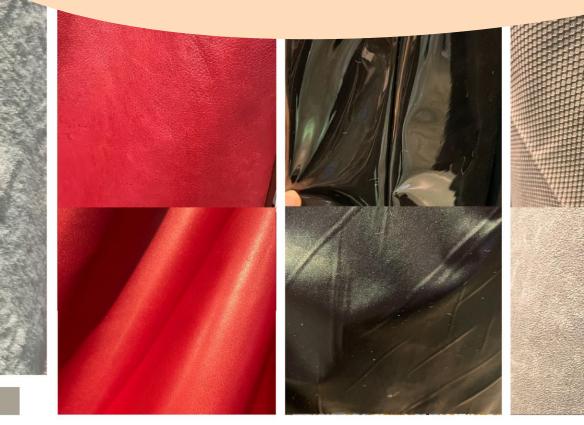








Versatile components for everyday products in common everyday situations. Streetstyle inspiration, including Denim.

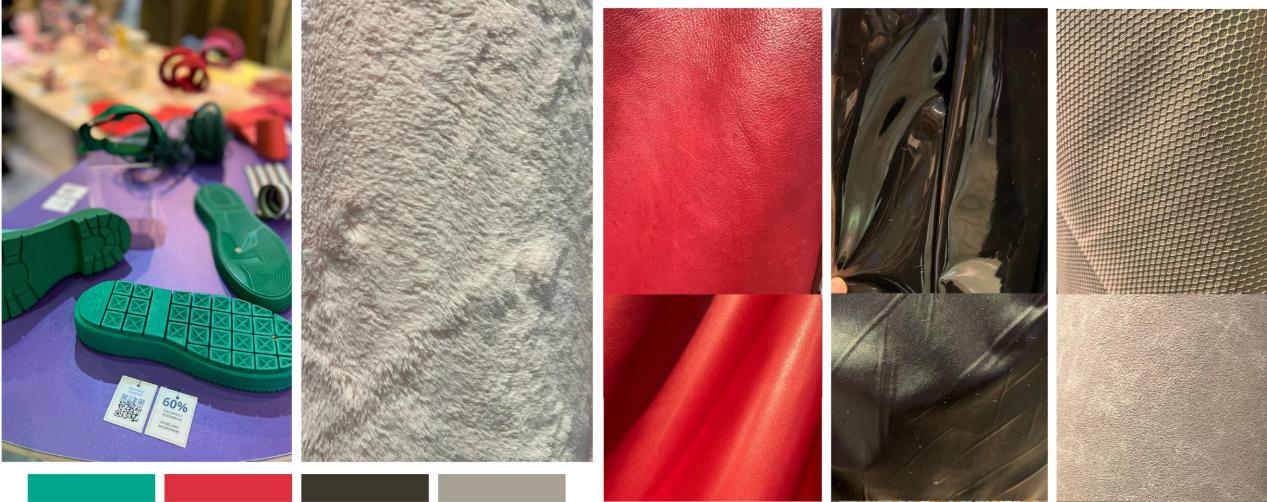






COLOR PALETTE





COLOR PALETTE



CRAFTSMANSHIP

Made in slow and humanized process in small & medium quantities. Awareness of the origins, valued by diversity and

origins of traditions.

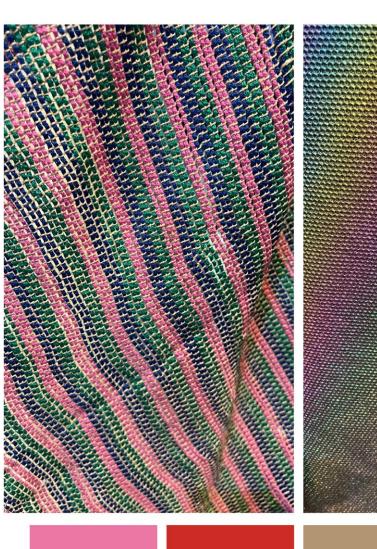














COLOR PALETTE

performance



Offers enhanced prestations such as water absorption, repelent, lightweight, elasticity, damping, fiber types, UV finishes, antibacterial & dry fit.



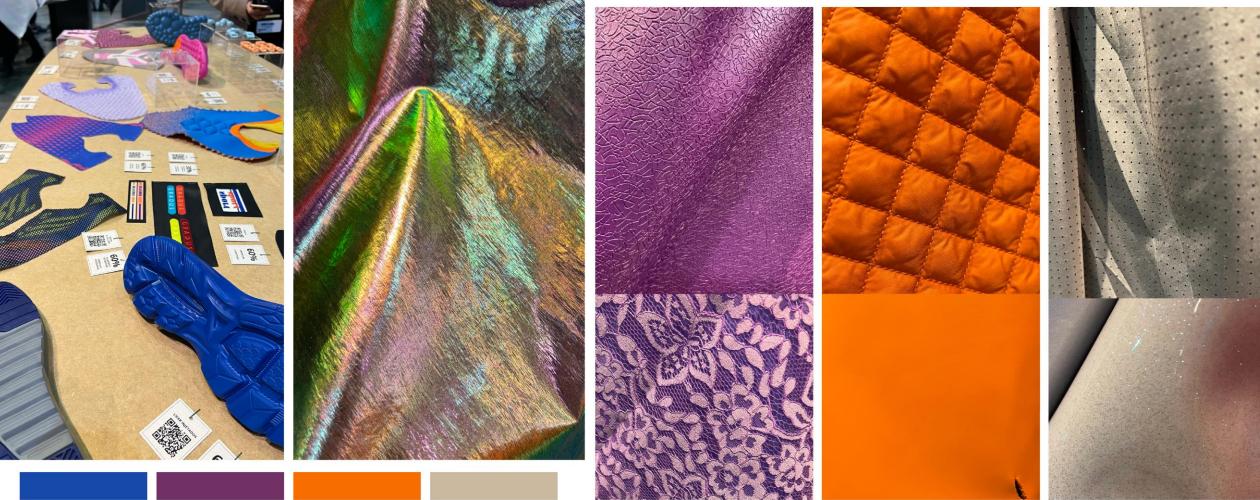




















Components that have in their process or inputs concern with : environment, culture, social and cultural dimensions.





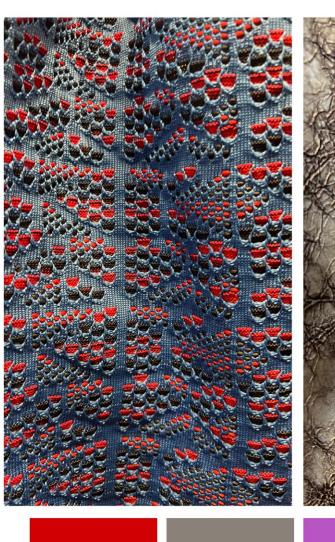














COLOR PALETTE

Leather preview





2024 Leather preview

Traditionnally, Ispiramais is the occasion for curators to showcase what they foresee for the leather industry within the 2year period.

This appetizer, named **Leather preview,** is a regular rendez-vous of the fair.

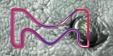
For 2024_I the main theme will be **Primal**.

It not only provides very accurate information about type of leather, textures and finishes, but also comes with a very credible **color card forecast**.

For example the pastel tones showcased in this year's trends were predicted in 2020_II Inspiramais_Sincronia edition.



VEGETAL





what will be the trend for 2024?

Pastels colors

Animal natural print

Genuine exotic* (aligator, ostrich and elephant)

*Always with international trackability & sustainable organs labels

Embossed

Placed perforation

For cow and lamb (vitelo) , **original fine texture**

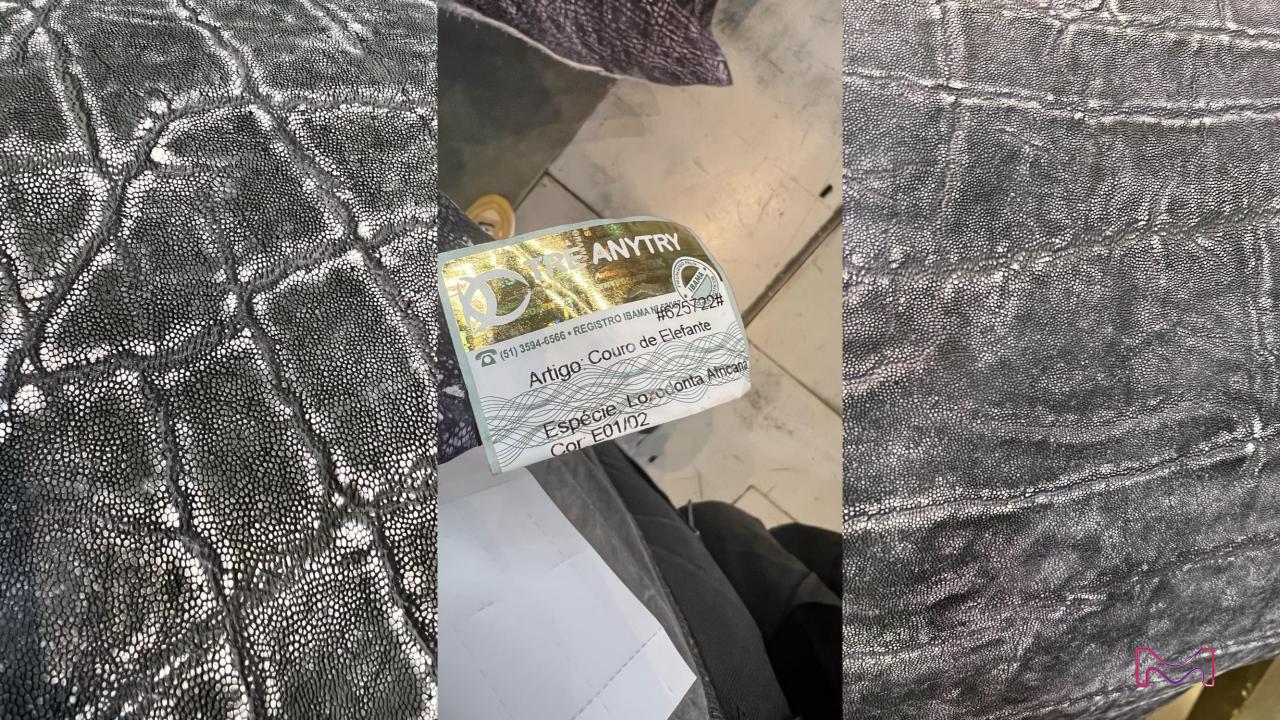
Softness

In some cases genuine hides with hair













CARTELA DE CORES PREVIEW 2024 |



color forecast 2024_1

This year's leather preview color palette is quite balanced.

The **Color Card** on the left is the oficial one released by the fair.

Pastel tones of cream, It contains Pantone® pale blue, pale green, codes which could be and fade pink will be on the top trend for 2024.

This overwhelming group will be joined by deeper and darker tones of green, blue, red, as well as blueish grey and a reddishcolored black.

used as orientation references.



our trends analysis







trends analysis overview



Glow



Random twist



Band of gold



Flatmate solid



Puffy cells



Irregular animal



My precious



GLOW

Future will be Bright!

This is definitely the strongest trend present during this edition.

Main Applications : Vinylic fabrics Leather Fabrics



GLOSSY

from the

colors.



IRIDESCENT Directly inherited Color transition, such as cosmetics sector, chameleon effect, plain high-gloss are the next big surfaces highlight topic. vivid and deep

They can be used on flat surfaces or lightly textured ones.



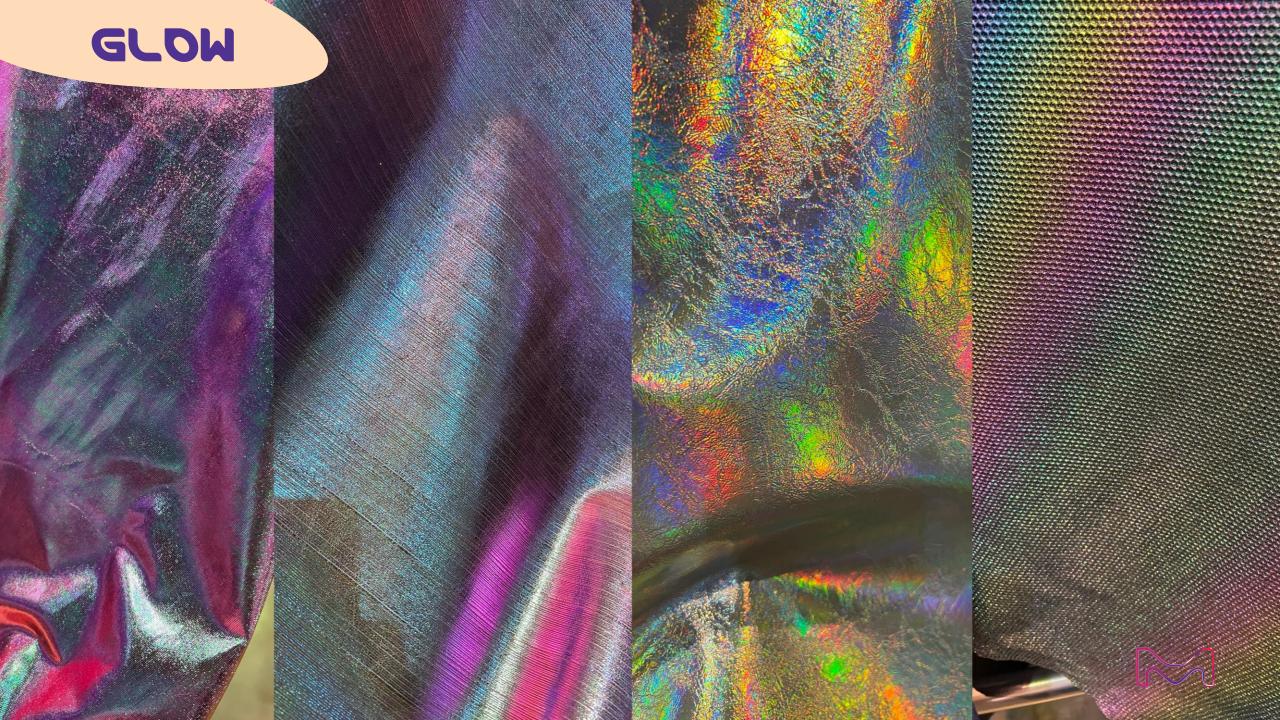
SPARKLING

Used as a Crystal mesh inspiration, textured sparkling superfícies appeared in complement to high-gloss major trend.



GLOW

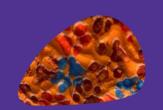
GLOW



GLOW

GLOW

random twist





IRREGULAR

Vibrant color patterns BOLD

Random colorful patterns are coming back.

Main applications : Fabrics Plastic digital printing Vynilic fabrics Graphic random pattern are expressed in a very vivid way, through colourful palettes.

Non-regular, nonanimal, non-geometric are the rules.

RANDOM

Fresh and natural printed inspirations, as well as psychedelic tye-dye references have been reinterpreted.

Random is the new statement for soft trim products.



Random twist

Random twist

Random twist

Band of gold

The Golden Touch

Golden effect is coming back, with a strong, yellowish and bright expression.

Main Applications : Vinylic fabrics Leather Fabrics Rubber Metallic items



YELLOWISH

Yellow gold, close to the Pyrite mineral color is leading the way. Sometimes extremely saturated, the color has to be present.



BRIGHT

High level of gloss and brightness are observed. Light reflexion is definitely a plus.



DENSE

Solid and plain material are the most relevant one, transmitting the idea of fullness, density, as a direct reference to the metal.



Band of gold

Band of gold

Band of gold

Flatmate solid



Velvet or suede

sensation is a plus,

a comfort feeling.

contributing to transmit

PLAIN

The no-gloss affirmation

Natural vivid colors are Applied at their purest expression levels, with no-gloss or natural lowgloss level

Main applications : Fabrics Leather Vynilic fabrics Monochromatic and no texture (or very fine texture) are the key complements for this trend.

SMOOTH

UNIFORM

The color is applied all over the surface, in a very regular way. No or, very low surface treatments, are applied.



Flatmate solid

Flatmate solid







and a state of the state

minin

puffy cells

Feel the volume

Real 3D fluffy effect is definitely a plus. The addition of an intermediate foam layer to bring more soft effect is becoming a standard.

Main applications :

Vinylic fabrics

Leather

Fabrics





FLUFFY

The application of these softcells effects contributes realization of to a higher perception of value of the material, as well as of a better comfort sensation.

CRAFTSMAN-SHIP

Although the these cushion effects could be quite sophiticated and timeconsuming, it's a perfect demonstration of a very traditionnal savoir-faire.

PADDED

Random shape (non geometric) padding effects are becoming more and more popular.

puffy cells

Irregular animal



Genuine is the new wild!

Genuine leathers and particularly exotic pieces are strongly present.

Main applications: Leather Vinylic Fabrics

TEXTURED

Natural irregular texture is a plus. This is why Python, Pirarucu (fish leather), Ostruch and Aligator are the highlights of this

NATURAL

category.

Surprisingly, elephant leather is emerging too.



ROUGH

Exceptionnal softness, exclusivity through finishes and preserving the natural specifications of the skin are the most relevant assets.

It's important to remember that all these products MUST satisfy all exigences of ecoresponsability to enter the market.



Inregular animal

Inregular animal

Inregular animal

Irregular animal

My precious

The detail that makes the difference

Unique details and finishes, handcrafted by artisans with exclusive ingredientes become timeless.

Main applications: Metal accessories Jewels



UNIQUE

Use of colored crystals, feathers, natural fibers to enhance exclusivity is becoming stronger.



HAND CRAFTED

Very detailed pieces of work are used to finalize high-end fashion looks. Within a quick look, it's possible to measure the time and efforts of the artisan in charge of the unique creation.



PLAIT

Plaited materials such as highstandards fabrics or exclusive leathers bring more appeal to very exclusive series.



My precious

in the second

R

My precious

-

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CONFECÇÃ

CONFECTIO

FIVELTEC

6

NEXT

нighlights

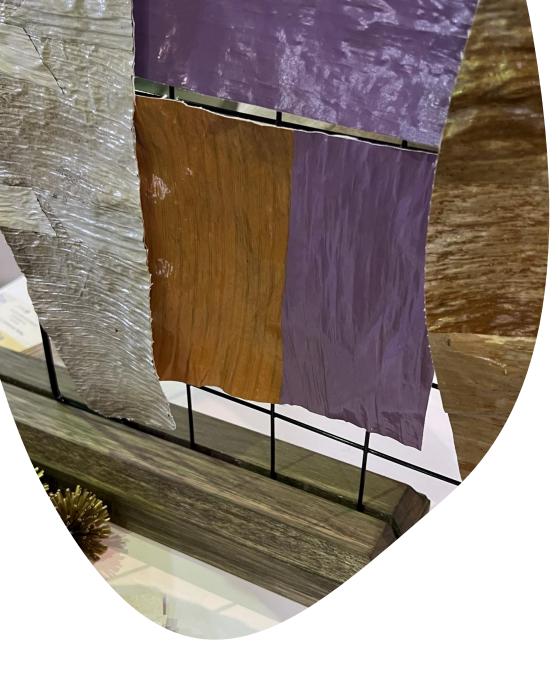




Banana leaf

The ideia behind this start-up is to use a very common by-product in Brazil : the banana leaf, and turn it as an example of sustainable innovation.





Banana leaf

- Banana leafes are collected and selected.
- They are then cut to preserve the useful part (a rectangle of approx 20x30cm).
- The leaves are then tanned using natural ingredients.
- The final products are used for leather goods finishes.

- Limited range of colors available.
- Demonstrated interest in effect pigments.
- Very experimental at that stage.



Neon nights

Transparent PVC in neon colors are a current trend for bag and footwear industries, especially in yellow and pink.



Neon nights

- Neon colors are a "must have" for transparent PVC.
- They can be used separately or in addition one to another.
- Opaque effects on milky whites and greys with metal particles inclusion would be the perfect complementary match.



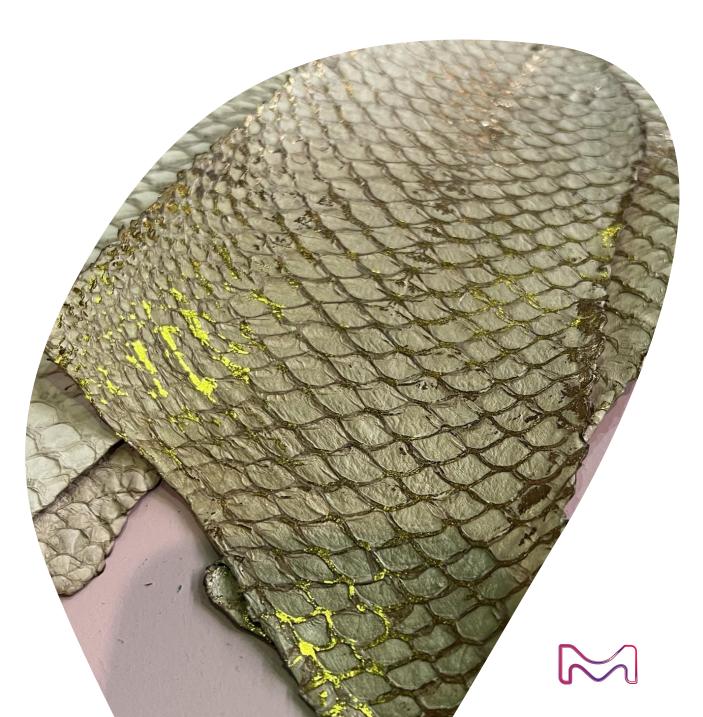
tilapia leather

Surfing on the sustainability wave, after Pirarucu fish leather, new species are starting to be explored. This is the case of the Tilapia.



Tilapia Leather

- Tilapia's skin are issued from a sustainable supply chain and treated with organic natural ingredients.
- Specific effects like, golden or metalizedtopings are possible.
- Because of the limited size of the raw material, applications are currently reserved fro fashion (details) and footwear industries.





Mycellium

This work has been presented as a study of growth of mycelium (fungus) on textile bases. The conglomerate is then dyed and could be considered as future sustainable font for fashion industry.



Mycellium

- Mycelium (fungus) are applied on various textile base substracts, such as organic cotton, silk and jute.
- The compounds are then dyed with natural ingredients such as mastic, barbatimão, hibiscus, onion, cochineal and black clay.
- This work is still very experimental, but it is very relevant and showed a very Strong potential at the fair.



As a strong vegan initiative, this experimental work aims to offer to textile and decoration industries new organic, animal-crualty-free substracts and solutions.

DMAN

Bacterian celulose

<text><text>



Bacterian celulose

- This biotechnology startup develops innovative solutions based on bacterial celulose.
- These substracts can serve the textile and decoration sectors.

 The experimental materials produced from celulose fibers are sustainable, biodregadable and come from a renewable source.



cultural patterns

As part of cultural heritage and affirmation, handmade patterns refering to historical and ancestries are getting highly noted.



Cultural patterns

- To highlight this cultural heritage, the fair curadors chose to present ancestrality prints from a collection named "Sacred plants and herbs of Afro-Brazilian religiousity" by artist Clau Stampas.
- The pattern is adapted in three types of fabrics for the following segments : PET-base for home fashion and footwear applications and tricoline in agroecological cotton embroided in Richelieu for clothing applications.



organic cotton

Demonstrations of use of organic cotton are getting more and more present in the fashion supply chain in Brazil, as part of the eco-responsable movement.

Fibra

Retalhos para fazer um novo fir Hora

a Alcadao Reciclada



Indigo yarns are quite trendy (mescla) and it is now possible to use them with a high level of recycled componentes. Up to 83% of the mixed raw components to produce this specific apect or yarn could now provide from recycled fonts.

Recycled yarns



Another example of circular economy applied to fashion industry is the use of recycled foam made of residues of former foam paddings. The residues are them compacted and hot temperatured-pressed to form a new loaf ready to be used.

Recycled foam



contacts & references





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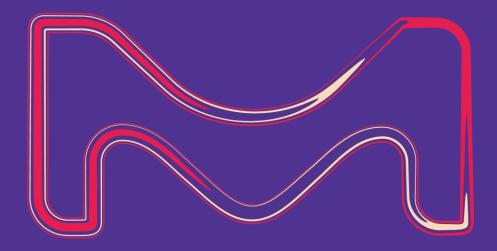
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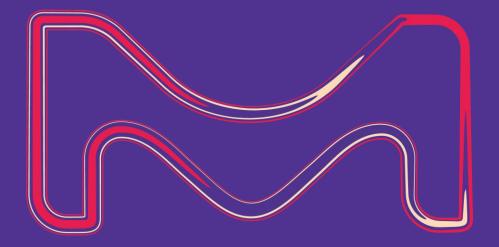
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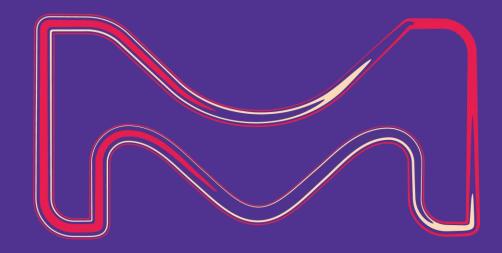
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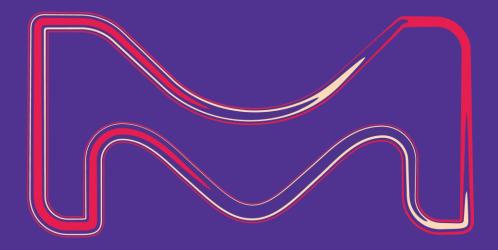
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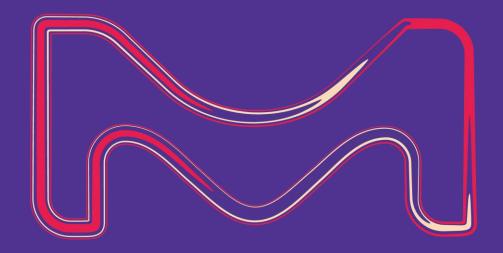
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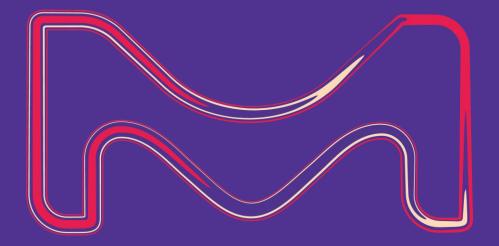
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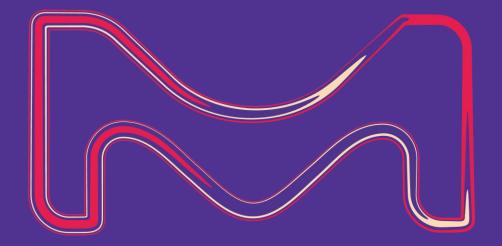
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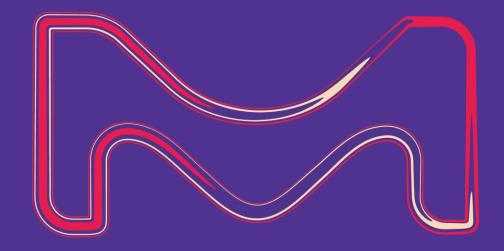
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Tilapia Leather

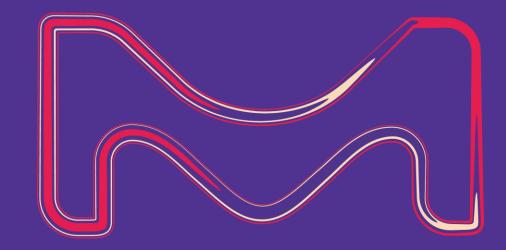
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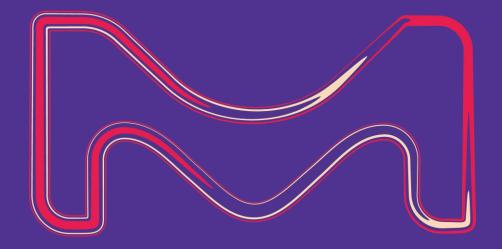
Mycelium & Bacterial Celulose

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DuMeio

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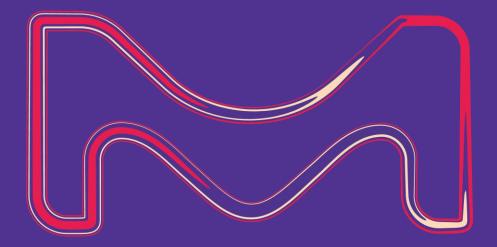
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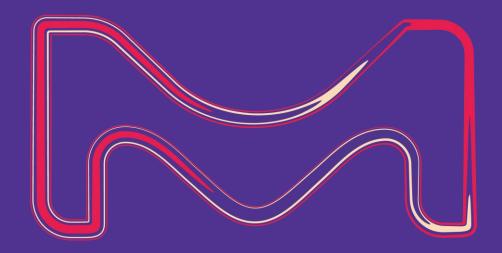
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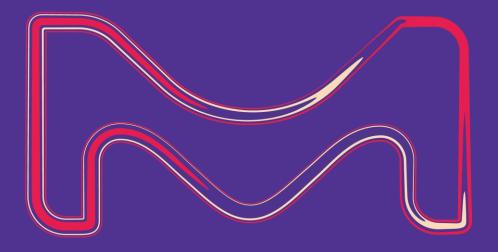
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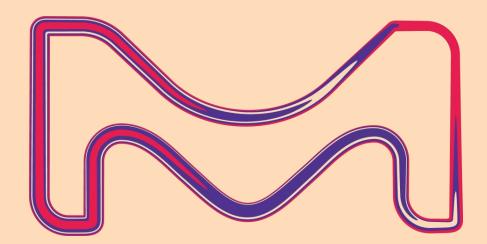


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